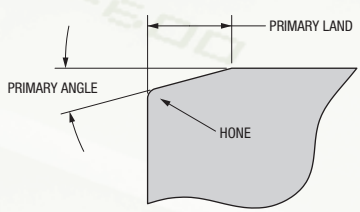
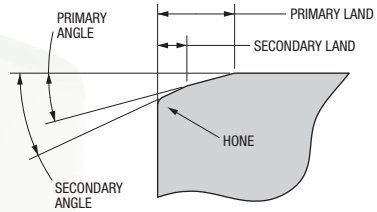


**HONE**



**PRIMARY ANGLE**



**SECONDARY ANGLE**

Edge Prep	Hone	Primary Land	Primary Angle	Secondary Land	Secondary Angle	Application
<b>T2A</b>	.0005 - .001" R.	.006 - .008"	20°			Scale applications, light interruptions, weld overlays, finish turning and milling of hardened materials.
<b>T4A</b>	.0005 - .001" R.	.075	10°	.006 - .008"	25°	Heavy machining <3/4"IC - Roll turning, 3V, 4V, CDH-22, CDH-33.
<b>T4B</b>	.001 - .002" R.	.075"	10°	.006 - .008"	25°	Heavy machining <3/4"IC - Roll turning, 3V, 4V, CDH-22, CDH-33.
<b>T10B</b>	.001 - .002" R.	.090 - .100"	15°	.006 - .008"	30°	Heavy machining, iron and steel roll turning >3/4"IC, CDH-43, CDH-53.

Tolerance on land angles is +/- 1/2°, except T1 is +/- 1°.  
Tolerance on land widths not specified is +/- .001".